: SPACEPOD HARDWARE KIT

: K10018

: N/A

: N/A

: N/A

Hser.

Wednesday, 3/1/2006 11:39:37 AM

Linda Lacelle

Process Sheet

Customer Job Number : CU-AGU001 Agusta Aerospace Corp

: 26013

Estimate Number

P.O. Number

: 12032

This Issue

Previous Run

Prsht Rev.

First Issue

: NIA

: 3/1/2006

: NIA

: N/A

: NC

S.O. No. : N/A

: PURCHASED PARTS

Part Number

Drawing Name

Drawing Number Project Number

Drawing Revision

: NIA Material : 3/8/2006 **Due Date**

Qty:

6 Um:

Each

Written By

: SER COMMENT BEIOW

ABOVE DATE & ISCA.

Comment

Type

: Est. B04.06.09 Remove procedure for D2174-1/D2175 Kj/RF

Additional Product

Checked & Approved By

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC



DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Issue Traveler

(1) K10018 requires (2) D2174-041.

(1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2

2.0

D2174041

Web Assembly



Comment: Qty.:

2.0000 Each(s)/Unit

Total:

12.0000 Each(s)



Pick: Packing Kit

Qty Part Number

Description

Web

202985

Comment: Qty.:



D2174-**04**

1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Label

Pick: Packing Kit

Qty Part Number Description

D2985

Decal

4.0

AKS71032130L

Steel Thr Ins 10-32 w/lo





Comment: Qty.: 16.0000 Each(s)/Unit

Total:

96.0000 Each(s)

Steel Thr Ins 10-32 w/lo Pick: Packing Kit

Qty Part Number Description Batch

16 AKS71032130 Insert A

ALSY-1032-130

Page 1

Form: rprocess

Date: Wednesday, 3/1/2006 11:39:37 AM User: Linda Lacelle **Process Sheet** Drawing Name: SPACEPOD HARDWARE KIT Customer: CU-AGU001 Agusta Aerospace Corp Part Number: K10018 Job Number: 26013 Job Number: Description: Seq. #: **Machine Or Operation:** Bolt AN33A 5.0 8.0000 Each(s)/Unit Total: Comment: Qty.: 48.0000 Each(s) Bolt Pick: Packing Kit Qty Part Number Description Batch AN3-3A Bolt 6.0 AN3H4A 8.0000 Each(s)/Unit Total: 48.0000 Each(s) Comment: Qty.: Bolt Pick: Packing Kit Qty Part Number Description Batch Bolt (or AN3H4) 32 X M18922 8 AN3H4A AN52510R7 7.0 36.0000 Each(s)/Unit Total: 216.0000 Each(s) Comment: Qty.: Screw Pick: Packing Kit Qty Part Number Description Batch AN525-10R7 Screw 8.0 AN960JD10 Comment: Qty.: 8.0000 Each(s)/Unit Total: 48.0000 Each(s) Washer Pick: Packing Kit Qty Part Number Description Batch 8 AN960JD10 Washer AN960JD10L 9.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 96.0000 Each(s) Washer Pick: Packing Kit Qty Part Number Description Batch 16 AN960JD10L Washer

ا Date: Wednesday, 3/1/2006 11:39:37 AM User: Linda Lacelle **Process Sheet Drawing Name: SPACEPOD HARDWARE KIT** Customer: CU-AGU001 Agusta Aerospace Corp Part Number: K10018 Job Number: 26013 Job Number: Description: Seq. #: **Machine Or Operation:** MS21042L3 Nut 10.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 96.0000 Each(s) Nut Pick: Packing Kit Qty Part Number Description Batch 16 MS21042L3 Nut (or -3) 11.0 MS24694S67 8.0000 Each(s)/Unit Total: 48.0000 Each(s) Comment: Qty.: Screw Pick: Packing Kit Qty Part Number Batch Description 8 MS24694S67 Screw m 3100 /4 ax m17137 INSPECT 100% KITS FOR COMPLETENESS 12.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING 1 PACKAGING RESOURCE #1 13.0 **Comment: PACKAGING RESOURCE #1** Identify and Stock CZ0/03/01 Location: PE 14.0 Comment: DOCUMENT CONTROL Inspection Level 21 a 06.03.02 Job Completion